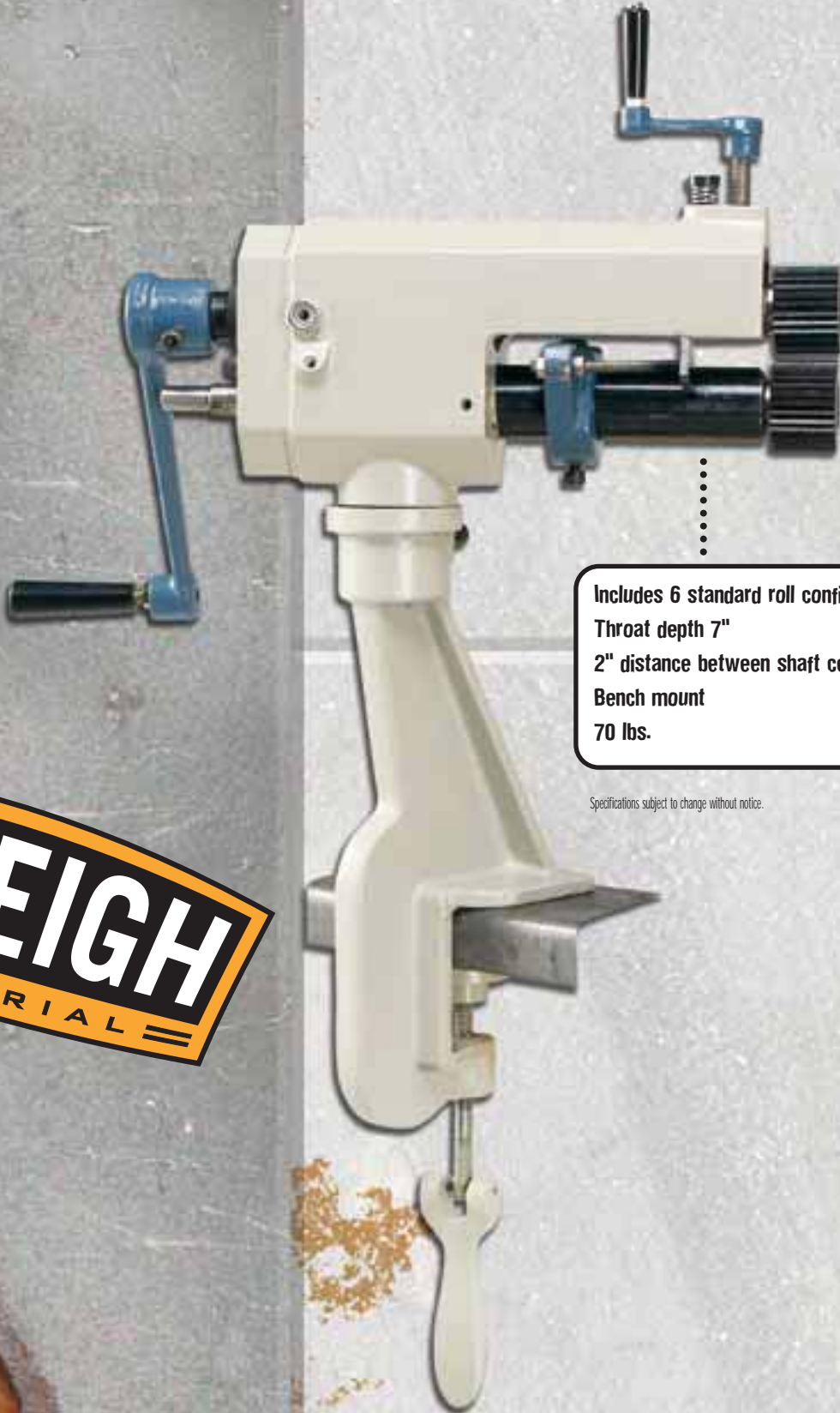


Bead Roller



Includes 6 standard roll configurations
Throat depth 7"
2" distance between shaft center
Bench mount
70 lbs.

Specifications subject to change without notice.



LF-20

Lock Forming Machine

Pittsburgh Machine



Shown with optional flange attachment



ALL STEEL FORMING HEAD

STANDARD LOCK FORMED IN BOARD

5/16" (8mm)



| Rolls | Double Seam Rolls | Drive Cleat Rolls | Flange Attachment | Right Angle Rolls |
|-----------------------|-------------------|---------------------|--------------------------|---------------------------|
| Capacity | 20-26 GA | 20-26 GA | 20-26 GA | 20-26 GA |
| Approx. Material Used | 1" (25mm) | 2-1/8" (54mm) | up to 3/16" (5mm) | up to 3/8" (9.5mm) |
| Size | 3/8" Seam (9.5mm) | 1-1/8" Width (28mm) | up to 3/16" Height (5mm) | up to 3/8" Height (9.5mm) |

Specifications subject to change without notice.

20 - 26 gauge

Uses approximately 1" of material

5/16" - 3/8" pocket depth

All steel forming head, hardened with ground shafts

Steel forming rolls are case hardened using matching cut gears and needle bearings throughout

Optional rolls: double seam, drive cleat, flange attachment, and right angle

220V, single-phase

700 lbs.

Specifications subject to change without notice.