

Tube Diameter	Wall Thickness	Blade Diameter- Metric (Normal Inch)						
		225 (9")	250 (10")	275 (10-3/4")	300 (12")	315 (12-1/2")	350 (14")	401.0 (16")
1/2"	.030"-.090"	220BW	240BW	280BW	300BW	300BW	320BW	340BW
1/2"	.090"-.150"	200BW	220BW	240BW	280BW	280BW	300BW	320BW
1"	.030"-.060"	220BW	240BW	280BW	300BW	300BW	320BW	340BW
1"	.060"-.090"	220BW	220BW	240BW	280BW	280BW	300BW	320BW
1"	.090"-.150"	180BW	220BW	220BW	240BW	240BW	280BW	300BW
1-1/2"	.030"-.060"	220BW	240BW	260BW	300BW	300BW	320BW	340BW
1-1/2"	.060"-.090"	200BW	220BW	240BW	280BW	280BW	300BW	320BW
1-1/2"	.090"-.150"	180BW	200BW	220BW	240BW	240BW	280BW	300BW
1-1/2"	.150"-.250"	140C	160C	180C	200C	220C	220C	240BW
2"	.030"-.060"	240BW	260BW	280BW	300BW	300BW	320BW	340BW
2"	.060"-.090"	180BW	200BW	220BW	240BW	240BW	280BW	320BW
2"	.090"-.180"	140C	160C	180C	220C	220C	220C	300BW
2"	.180"-.300"	120C	140C	160C	180C	180C	200C	240BW
2"	.300"-.500"	100C	110C	120C	140C	140C	160C	180C
2-1/2"	.030"-.060"	240BW	260BW	280BW	300BW	300BW	320BW	340BW
2-1/2"	.060"-.090"	200BW	220BW	240BW	260BW	260BW	280BW	300BW
2-1/2"	.090"-.150"	180BW	180C	180C	200C	200C	220C	240BW
2-1/2"	.150"-.250"	120C	140C	160C	180C	180C	200C	220C
2-1/2"	.250"-.400"	100C	110C	120C	140C	140C	160C	180C
2-1/2"	.400"-.500"	90C	100C	110C	120C	120C	140C	160C
3"	.030"-.060"			280BW	300BW	300BW	320BW	340BW
3"	.060"-.090"			240BW	260BW	260BW	280BW	300BW
3"	.090"-.150"			180C	200C	200C	220C	240BW
3"	.150"-.250"			160C	180C	180C	200C	220C
3"	.150"-.250"			120C	140C	140C	160C	180C
3"	.250"-.400"			100C	120C	120C	140C	160C
3-1/2"	.030"-.060"				300BW	300BW	320BW	340BW
3-1/2"	.060"-.090"				260BW	260BW	280BW	300BW
3-1/2"	.090"-.150"				200C	200C	220C	240BW
3-1/2"	.150"-.250"				180C	180C	200C	220C
3-1/2"	.150"-.250"				140C	140C	160C	180C
3-1/2"	.250"-.400"				120C	120C	140C	160C

For Stainless Steel: Recommended Teeth X 1.2 approx.

For Non-Ferrous Materials: Recommended Teeth X .75 Approx

SOLID Diameter	Blade Diameter- Metric (Normal Inch)						
	225 (9")	250 (10")	275 (10-3/4")	300 (12")	315 (12-1/2")	350 (14")	401.0 (16")
1/4"-3/4"	180BW	180C	200C	220BW	220BW	280BW	320BW
3/4"-1-1/4"	120C	120C	140C	180C	180C	220BW	240BW
1-1/4"-1-3/4"	100C	100C	120C	140C	140C	180C	200C
1-3/4"-2-1/4"	80C	80C	100C	120C	120C	120C	140C
2-1/4"-2-3/4"	60C	60C	70C	80C	80C	80C	90C
2-3/4"-3-1/2"				60C	60C	60C	80C